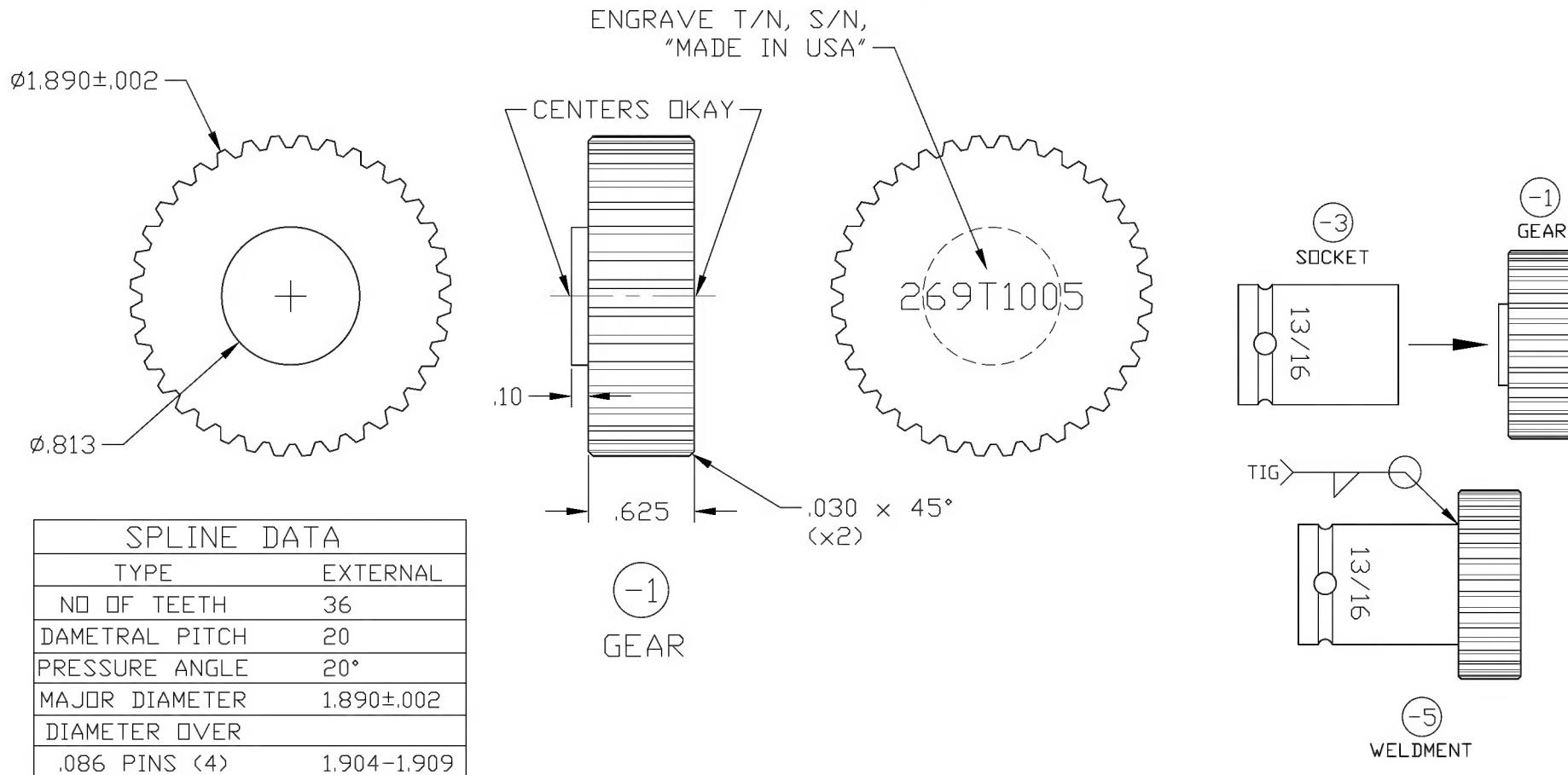


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE, ADDED .030 x 45° CHAMFER P/N -1 PER D.W.	11/20/09	RJC RW
B	CH'D -1 MATERIAL FROM CR 4140 PER D.W. CORRECTED MINOR DIAMETER TO MAJOR DIAMETER IN THE SPLINE DATA TABLE.	9/20/12	RJC GE



NOTE:

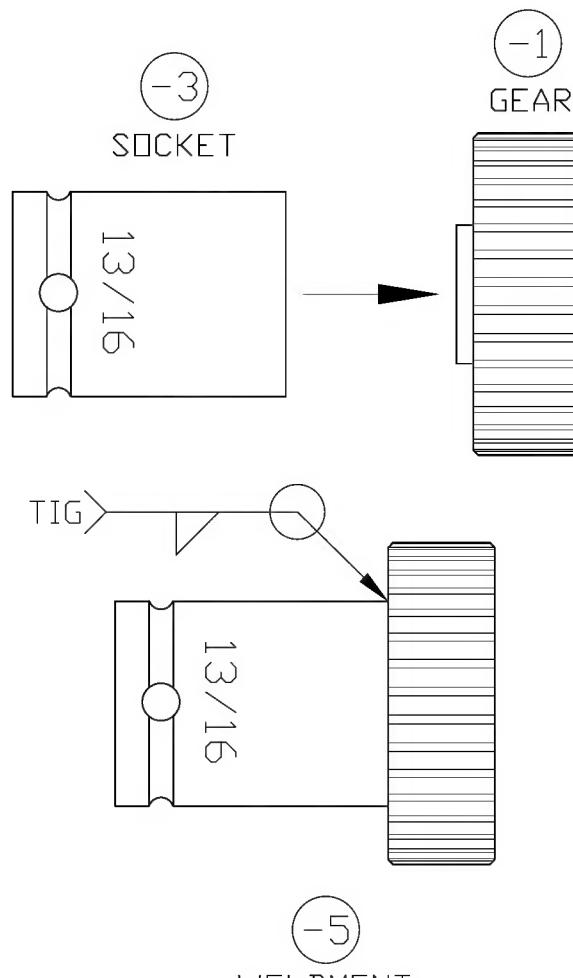
1. IF AVAILABLE USE SCRAP 269A5559 BELT DRIVE. ANNEAL BEFORE MACHINING. TURN STUB OFF  $\phi 13/16 \times 3/8-5/8$  LONG.
2. IF UNAVAILABLE TURN OD TO SIZE, SEND OUT FOR SPLINNING, CUT TO LENGTH & FACE. ASSEMBLE WITH SOCKET AND WELD.

ASSY QTY	ASSY QTY	B/D	PART #	QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	
							4140	$\phi 2 \times 7/8$
1		B/D	-1	1	GEAR			
1		B/D	-3	1	SOCKET			1/2 DR. 13/16 UNCOATED OR BLACK - PROTO #7426H
			-5	1	WELDMENT			
ASSY -5							SCALE	NTS

 RED BARN MACHINE	
TITLE	
DWG NO. 269T1005	
REV B	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS: XXX ± .005 FRACTIONS ± 1/32	
XX ± .01 ANGLES ± 5°	
X ± .1	
HEAT TREAT FINISH SPEC USED ON MODEL	
BLACK OXIDE HUGHES 269	
SPEC SCHWEIZER 300	
SCALE	NTS
DATE	10-26-01
SHEET	1 of 1

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



WELD DETAIL

DRAWN BY:	COLE	REVISIONS	RED BARN MACHINE
CHECKED			
HEAT TREAT			
FINISH	BLACK OXIDE	TITLE	ENGINE TURNING TOOL
SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .010      FRACTIONS ± 1/32 XX ± .03      ANGLES ± 5° X ± .1	DWG NO.	269T1005
	1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE	NTS
		DATE	10-11-04
		SHEET	1 of 1